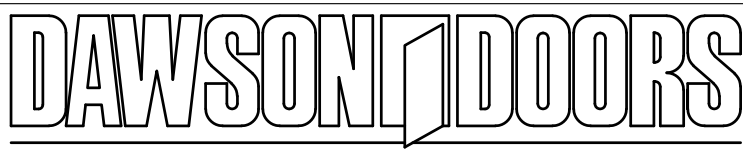


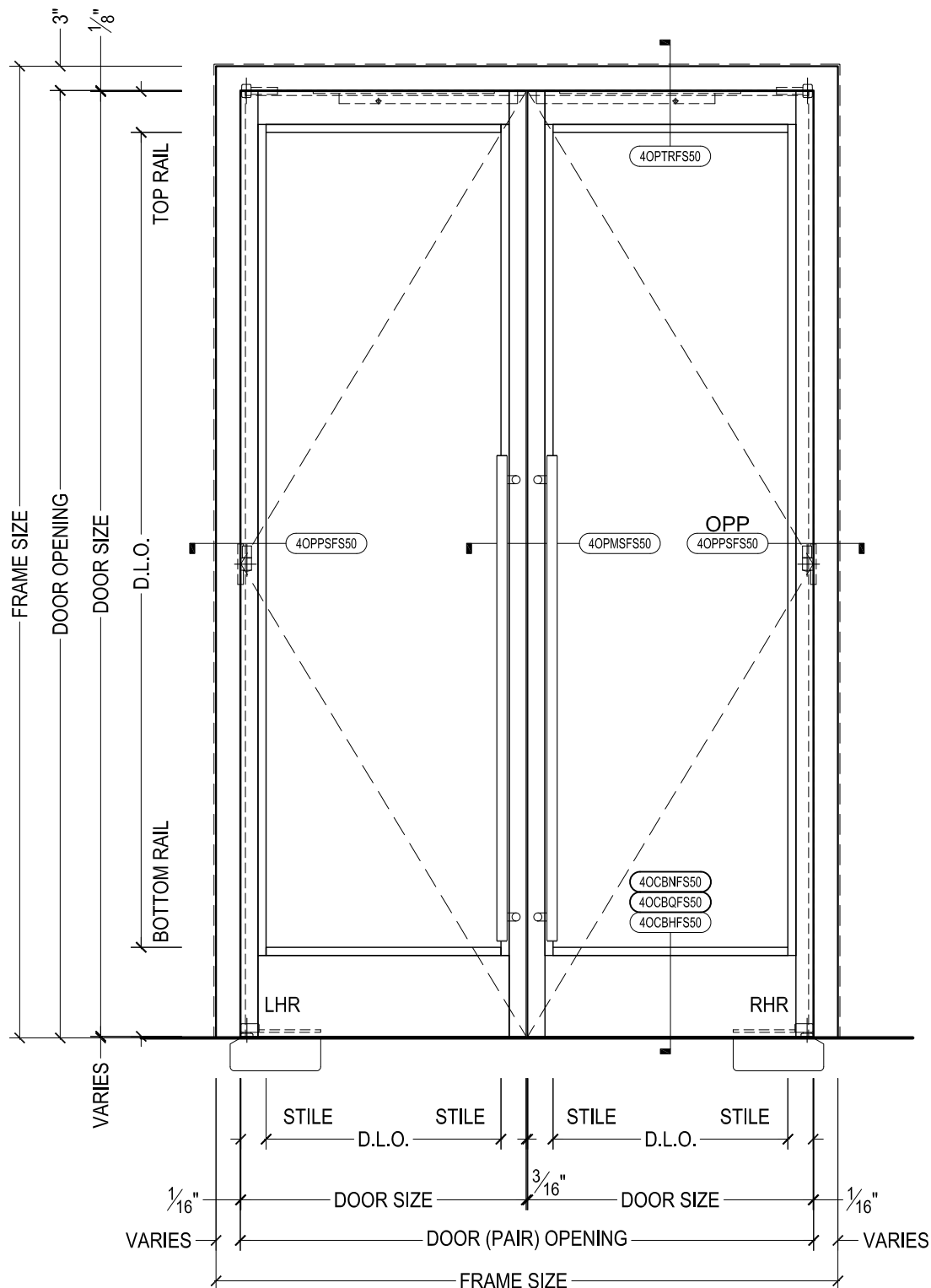
1. MATERIALS & FINISHES

- A. DAWSON 004 SERIES DOORS AND FRAMES ARE FABRICATED FROM TUBELITE 6063-T6 ALUMINUM EXTRUSIONS. ALUMINUM BAR USED FOR REINFORCEMENTS AS REQUIRED ARE TYPICALLY MACHINED FROM 6063 ALUMINUM.
- B. TUBELITE GLAZING GASKETS ARE HIGH QUALITY EXTRUDED ELASTOMERIC MATERIAL.
- C. EXTRUSIONS ARE RECEIVED WITH A CLEAR ANODIZED FINISH FREE OF SCRATCHES AND BLEMISHES. DAWSON CAN MAINTAIN CLEAR ANODIZED FINISH, WET PAINT, OR POWDER COAT ALUMINUM SERIES DOORS AND FRAMES. CONSULT FACTORY FOR CUSTOM FINISHES AND CLADDING.

2. STANDARD DIMENSIONS

- A. DUE TO ALUMINUM DOORS BEING FABRICATED FROM EXTRUSIONS, STILE AND RAIL DIMENSIONS ARE LIMITED. STILE AND RAIL SIZES ARE TYPICALLY SELECTED BASED ON HARDWARE REQUIREMENTS. CONSULT FACTORY FOR AVAILABLE SIZES.
- B. STANDARD ALUMINUM SERIES DOOR THICKNESS IS 1 3/4". 2" THICK "MONUMENTAL" SERIES AVAILABLE.
- C. ALUMINUM FRAME EXTRUSIONS ARE ONLY AVAILABLE IN A 3" FACE x 6" DEPTH PROFILE. CUSTOM FRAMES CAN BE FABRICATED FROM BRAKE-FORMED MATERIALS (SEE ABOVE).

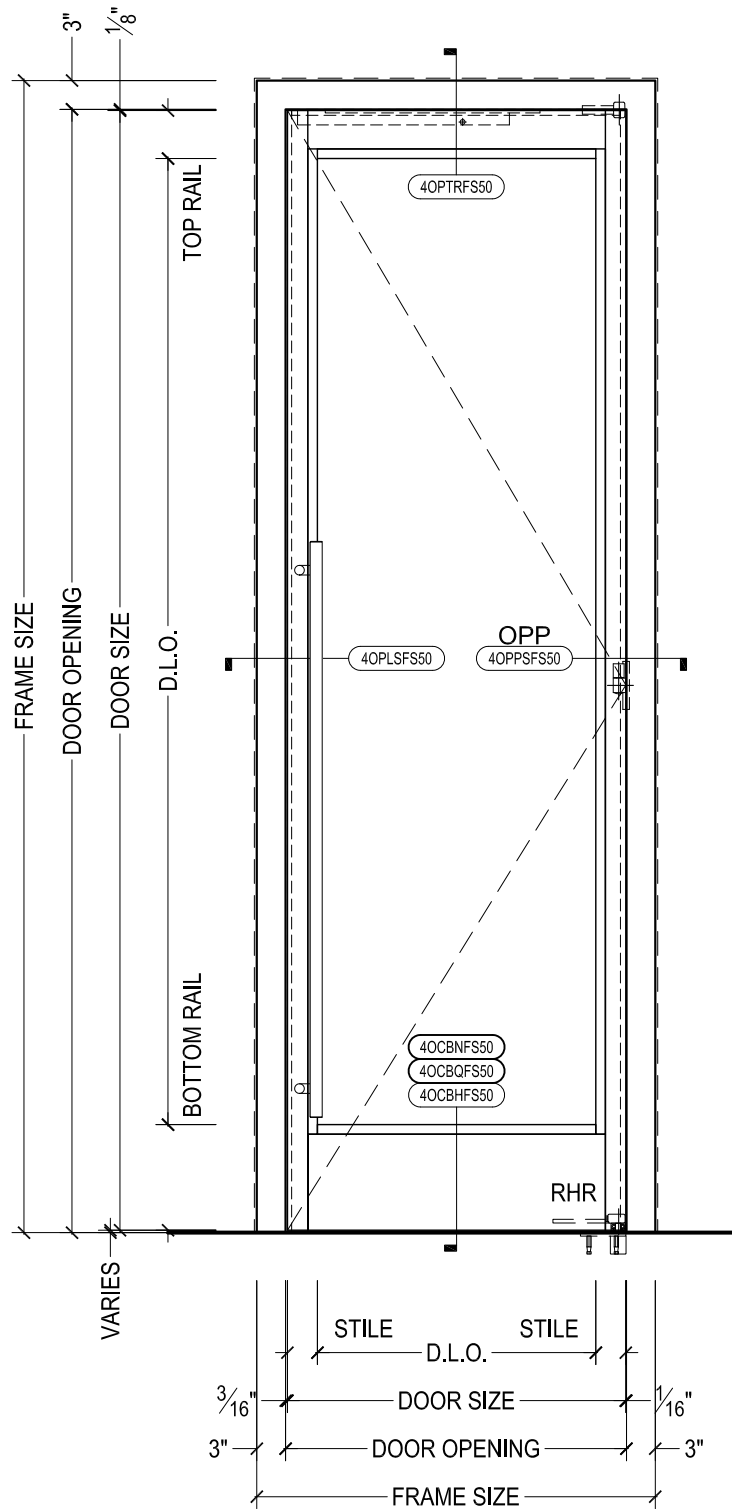
 825 ALLEN ST • JAMESTOWN, NY 14701 • (716) 664-3811 • WWW.DAWSONDOORS.COM	DRAWN BY:	AG	DRAWING DATE:	10/15/19
	SERIES #:	004-OP	DRAWING #:	NOTES 1
	DESCRIPTION:	GENERAL NOTES FOR 004 ALUMINUM SERIES DOORS WITH OFFSET PIVOTED HARDWARE		



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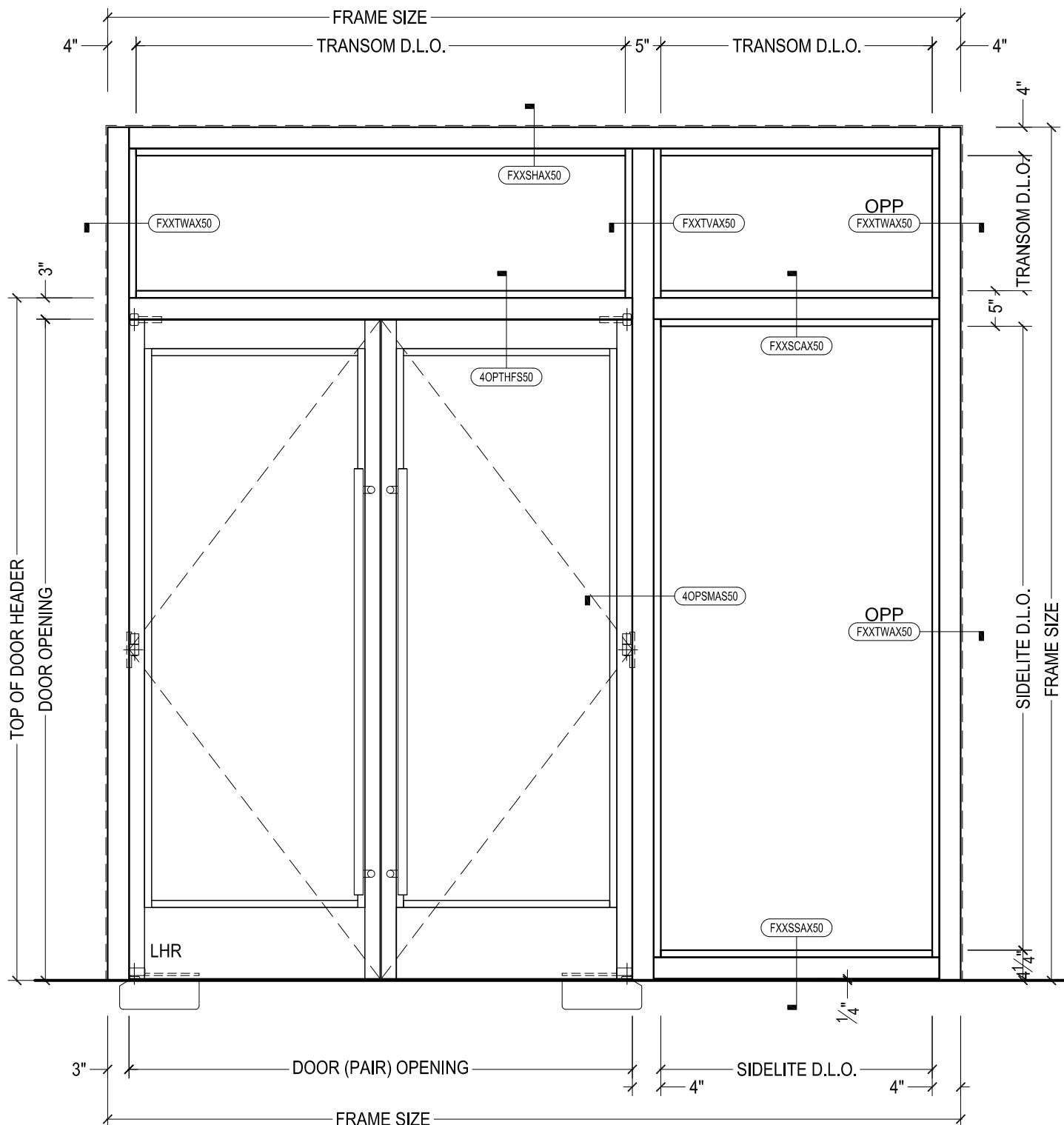
DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	EL-FC-PAIR
DESCRIPTION:	ELEVATION - STILE AND RAIL ALUMINUM SERIES OFFSET PIVOTED DOORS WITH FLOOR CLOSERS		



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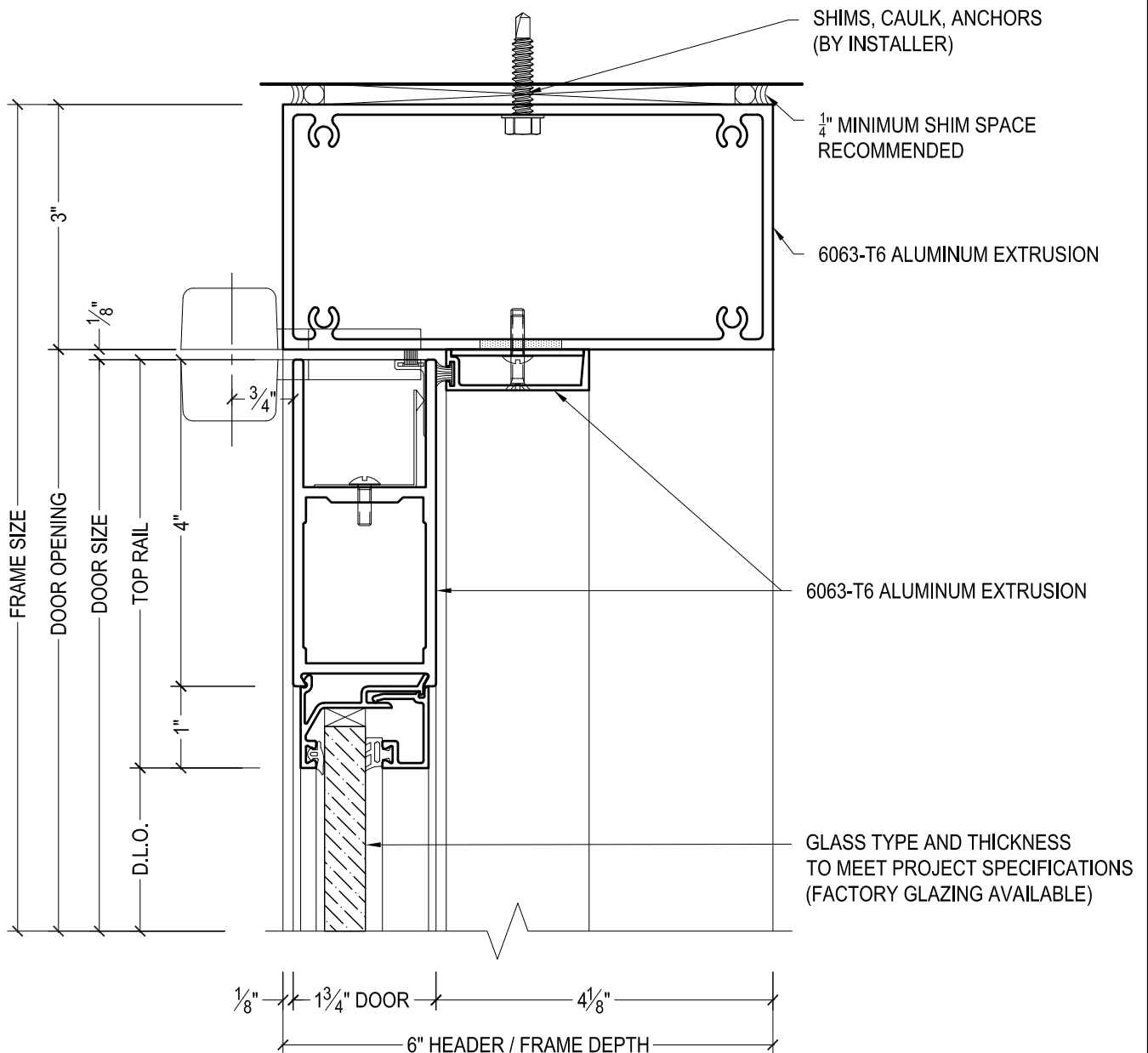
DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	EL-SAO-SIN
DESCRIPTION:	ELEVATION - STILE AND RAIL ALUMINUM SERIES OFFSET PIVOTED DOORS WITH SURFACE MOUNTED AUTOMATIC OPERATOR		



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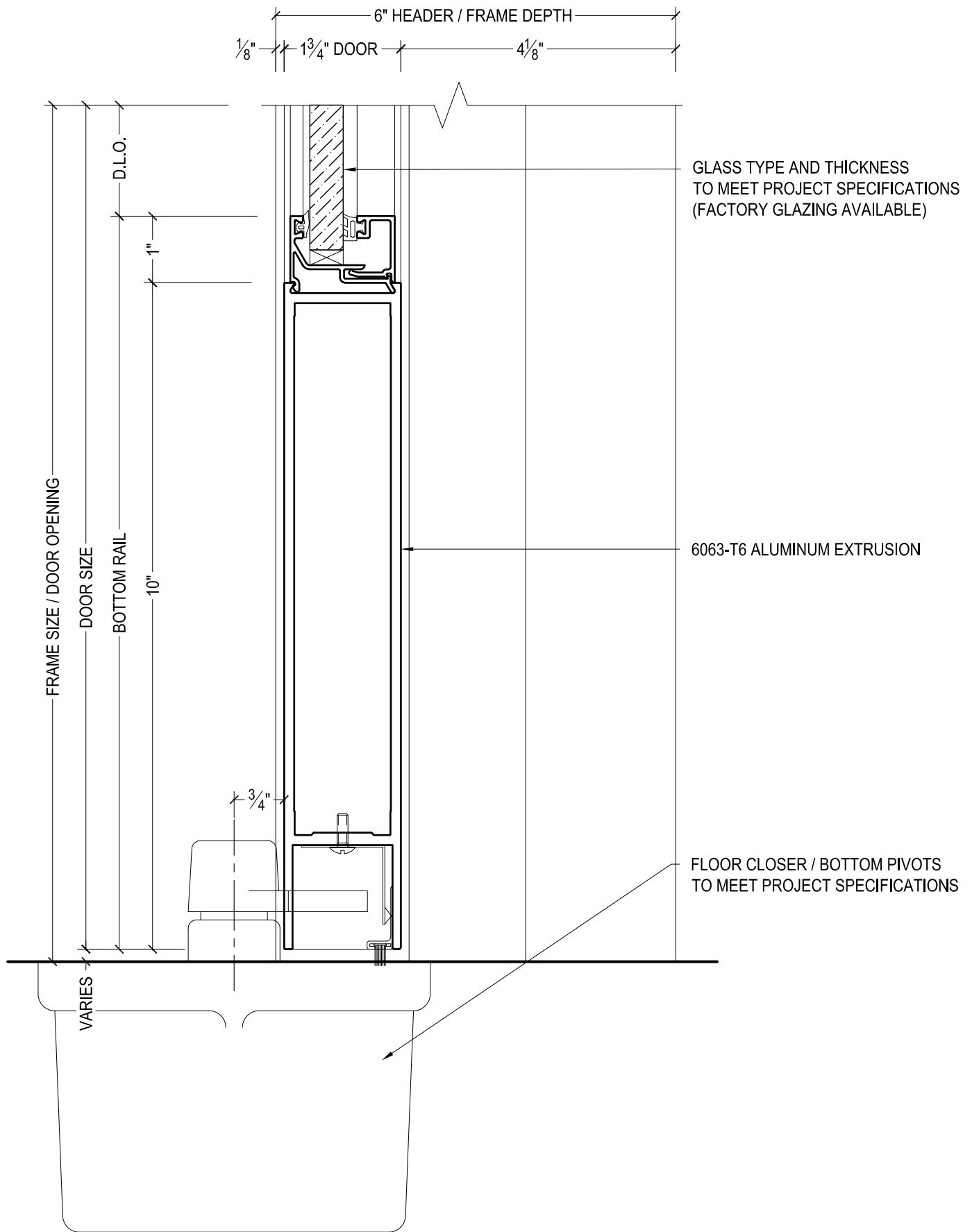
DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	EL-OP-SLT
DESCRIPTION:	ELEVATION - STILE AND RAIL ALUMINUM SERIES OFFSET PIVOTED DOORS WITH FRAME SIDELITE AND TRANSOM		



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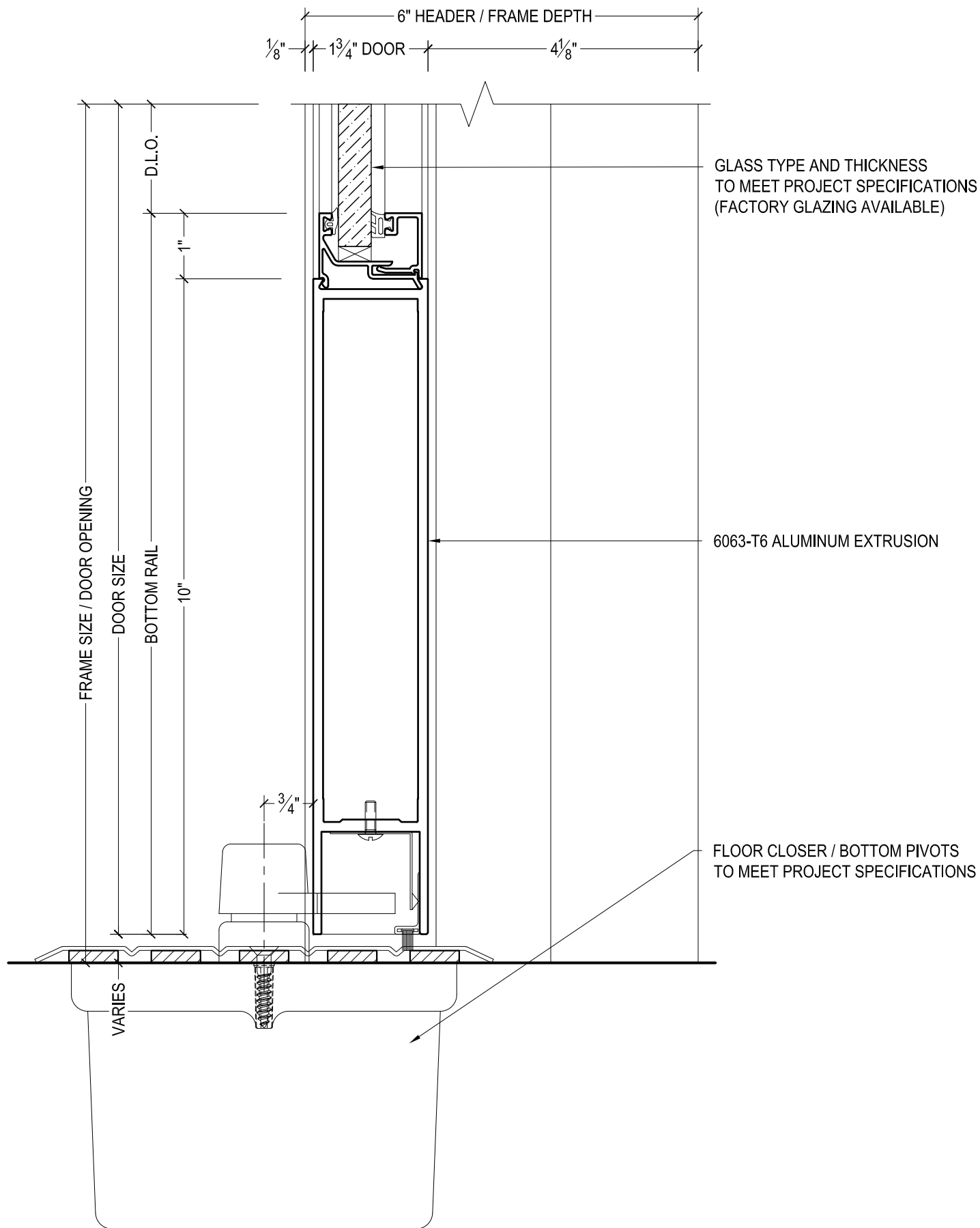
DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	4OPTRFS50
DESCRIPTION:	HEADER / TOP RAIL - ALUMINUM SERIES OFFSET PIVOTED DOORS		



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DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	40CBNFS50
DESCRIPTION:	BOTTOM RAIL / FLOOR CLOSER - ALUMINUM SERIES OFFSET PIVOTED DOORS - NO THRESHOLD -		

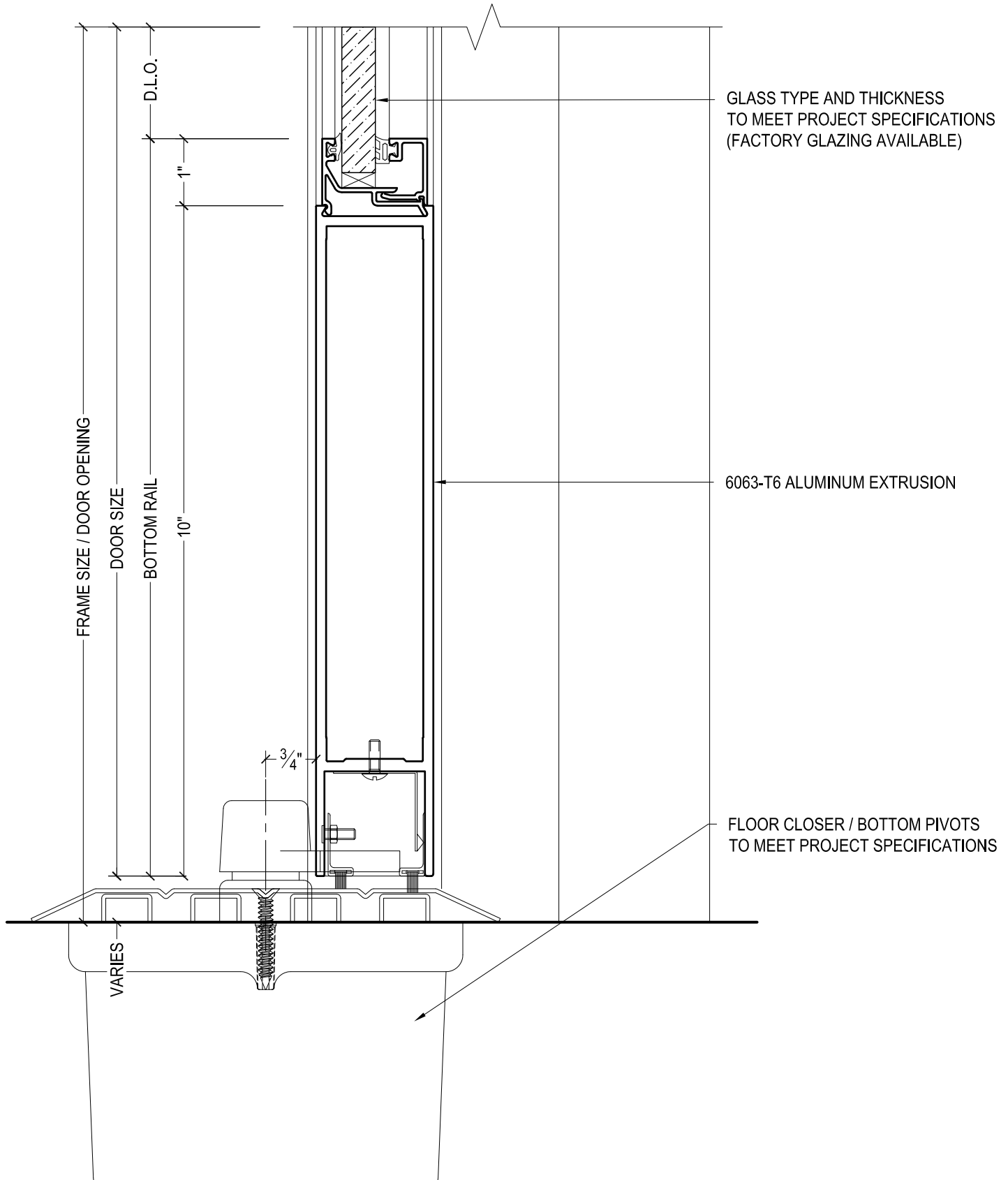


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DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	4OCBQFS50
DESCRIPTION:	BOTTOM RAIL / FLOOR CLOSER - ALUMINUM SERIES OFFSET PIVOTED DOORS - 1/4" THRESHOLD -		

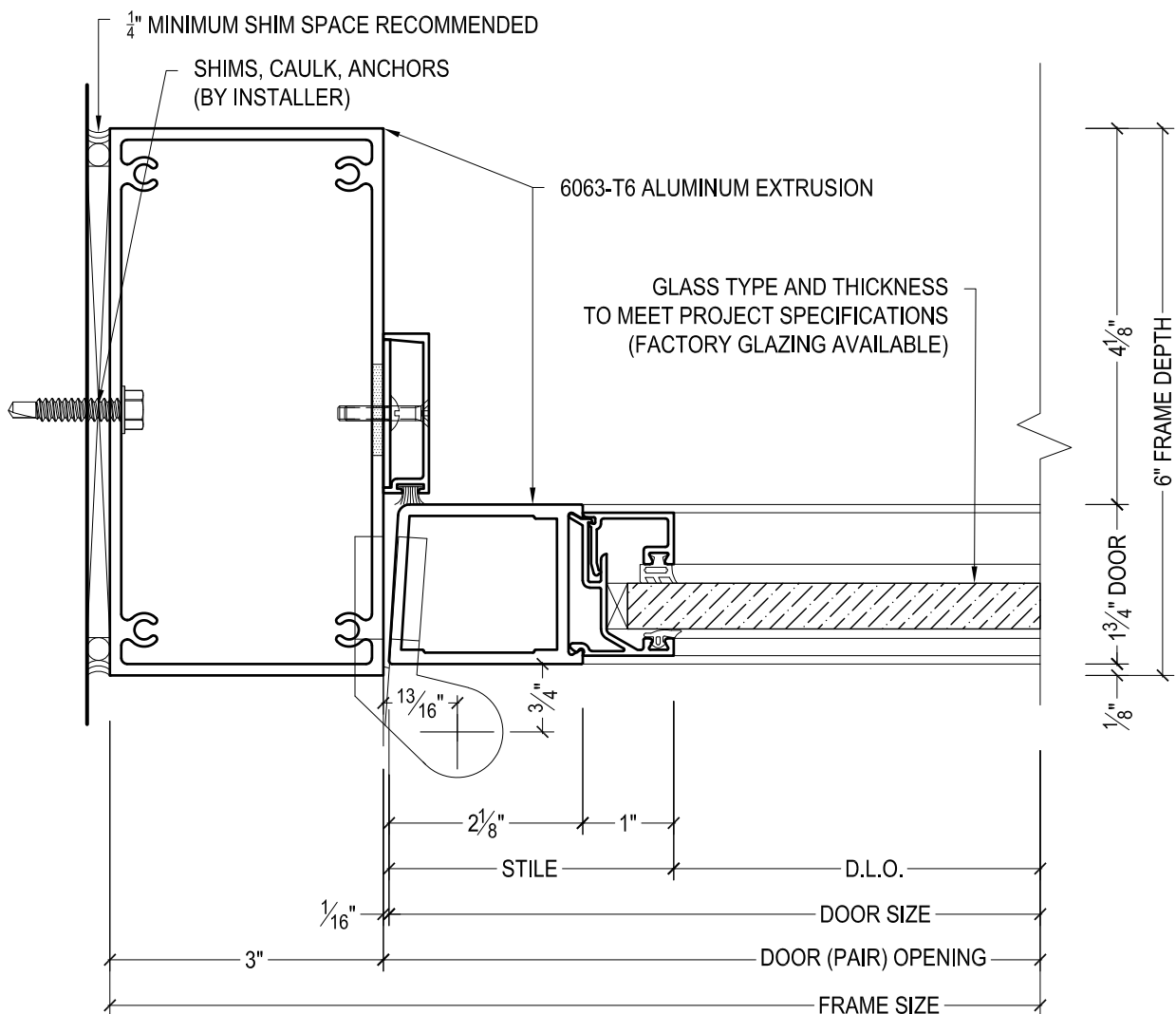
6" HEADER / FRAME DEPTH
 $\frac{1}{8}"$ $\frac{1}{4}"$ $\frac{3}{4}"$ DOOR $\frac{1}{8}"$ $\frac{1}{4}"$ $\frac{3}{4}"$



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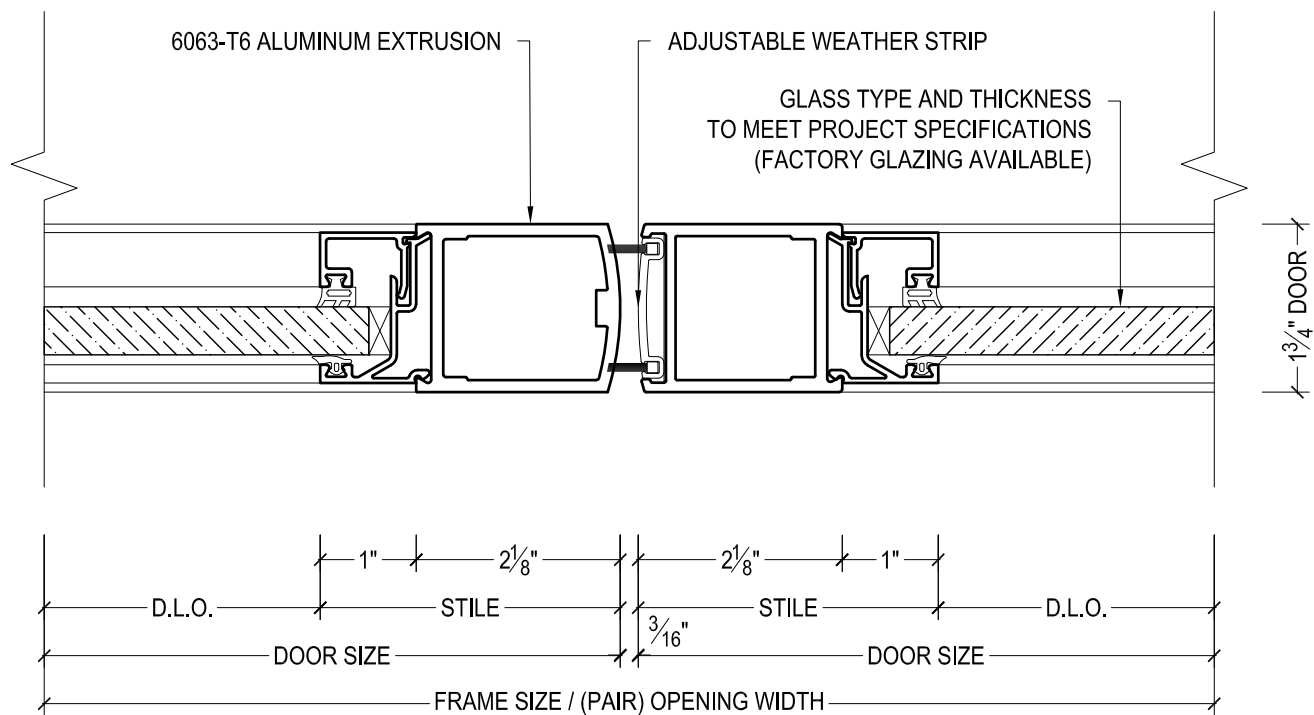
DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	4OCBHFS50
DESCRIPTION:	BOTTOM RAIL / FLOOR CLOSER - ALUMINUM SERIES OFFSET PIVOTED DOORS - 1/2" THRESHOLD -		



DAWSON DOORS

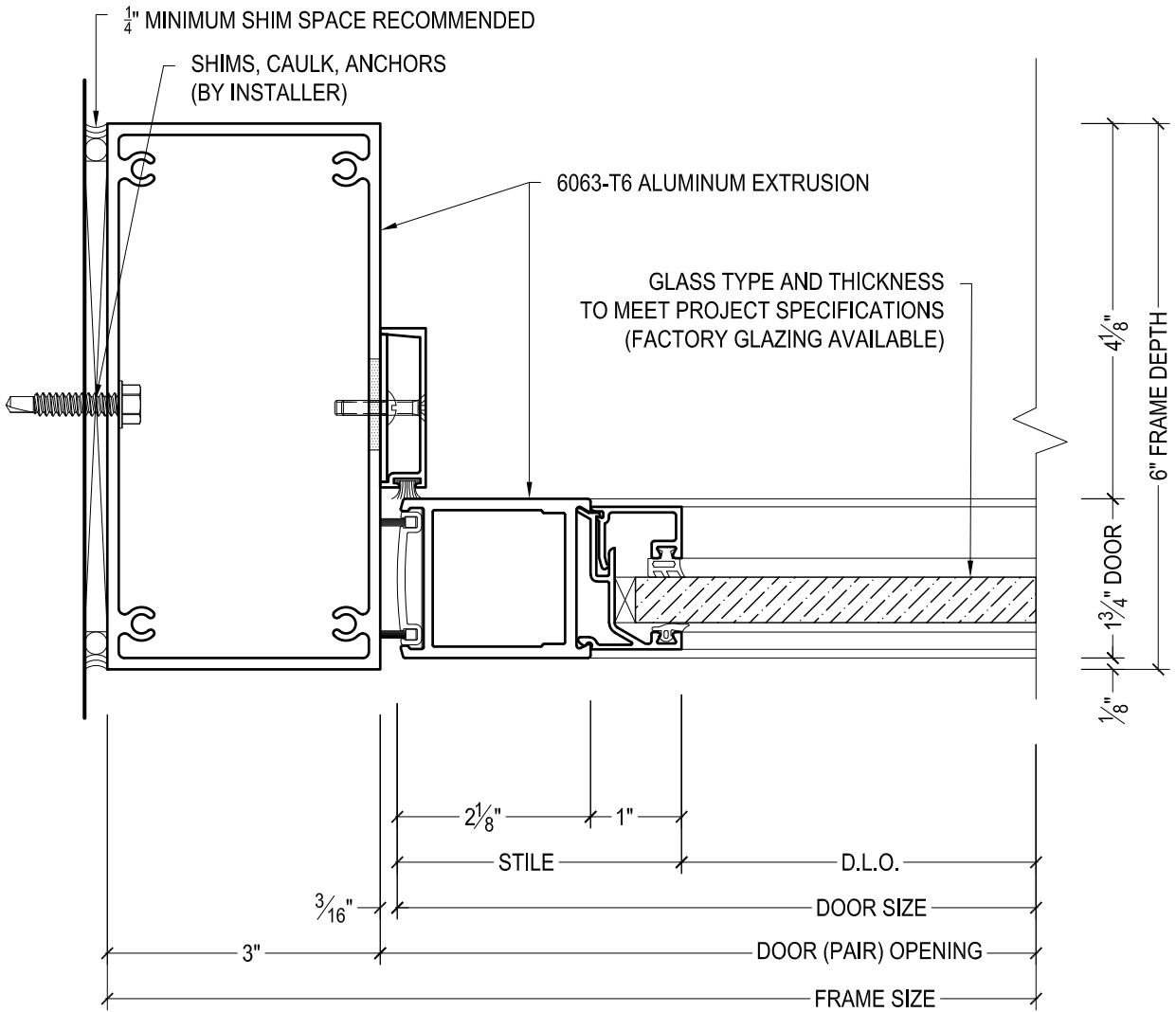
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DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	4OPPSFS50
DESCRIPTION:	JAMB / PIVOT STILE - ALUMINUM SERIES OFFSET PIVOTED DOORS		

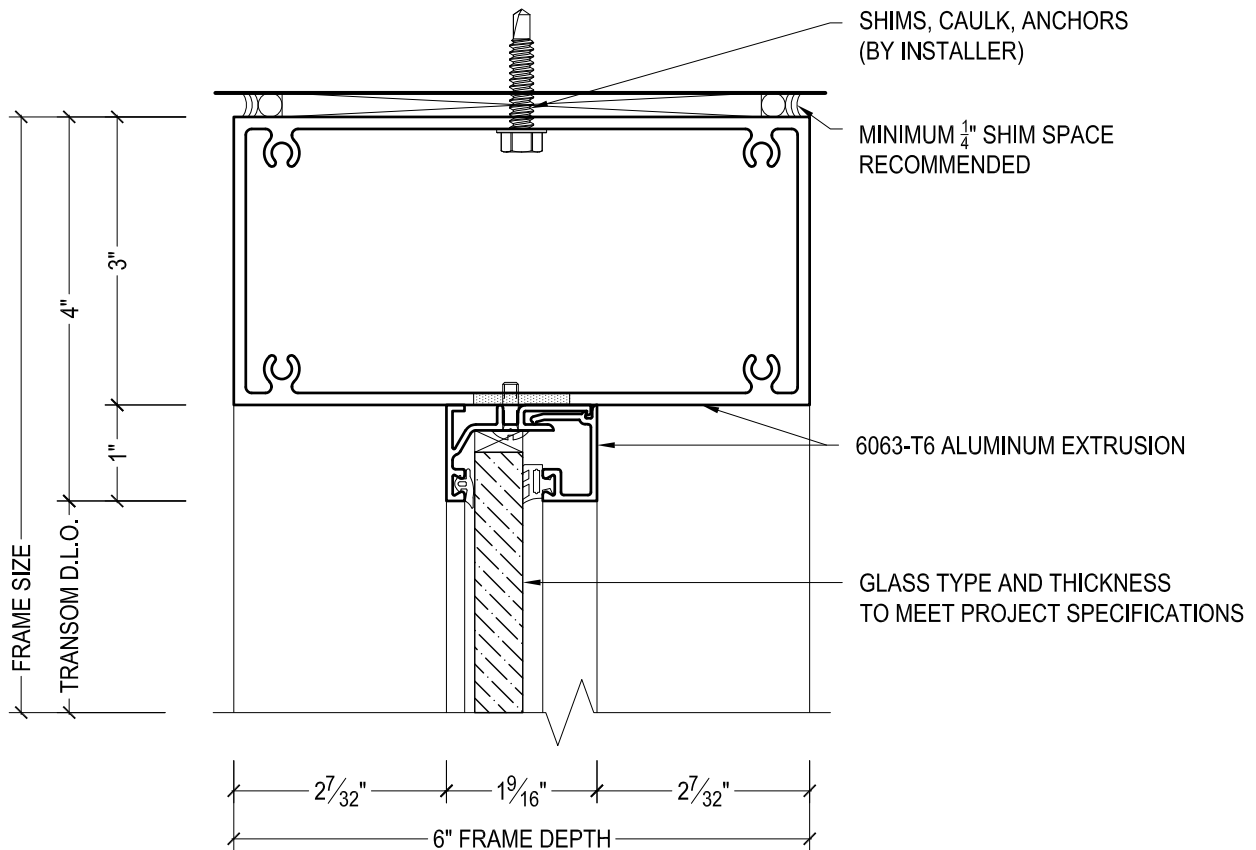


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DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	4OPMSFS50
DESCRIPTION:	MEETING STILES - ALUMINUM SERIES OFFSET PIVOTED DOORS		



DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	4OPLSFS50
DESCRIPTION:	LOCK JAMB / STILE - ALUMINUM SERIES OFFSET PIVOTED DOORS		



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DRAWN BY:

AG

DRAWING DATE:

10/15/19

SERIES #:

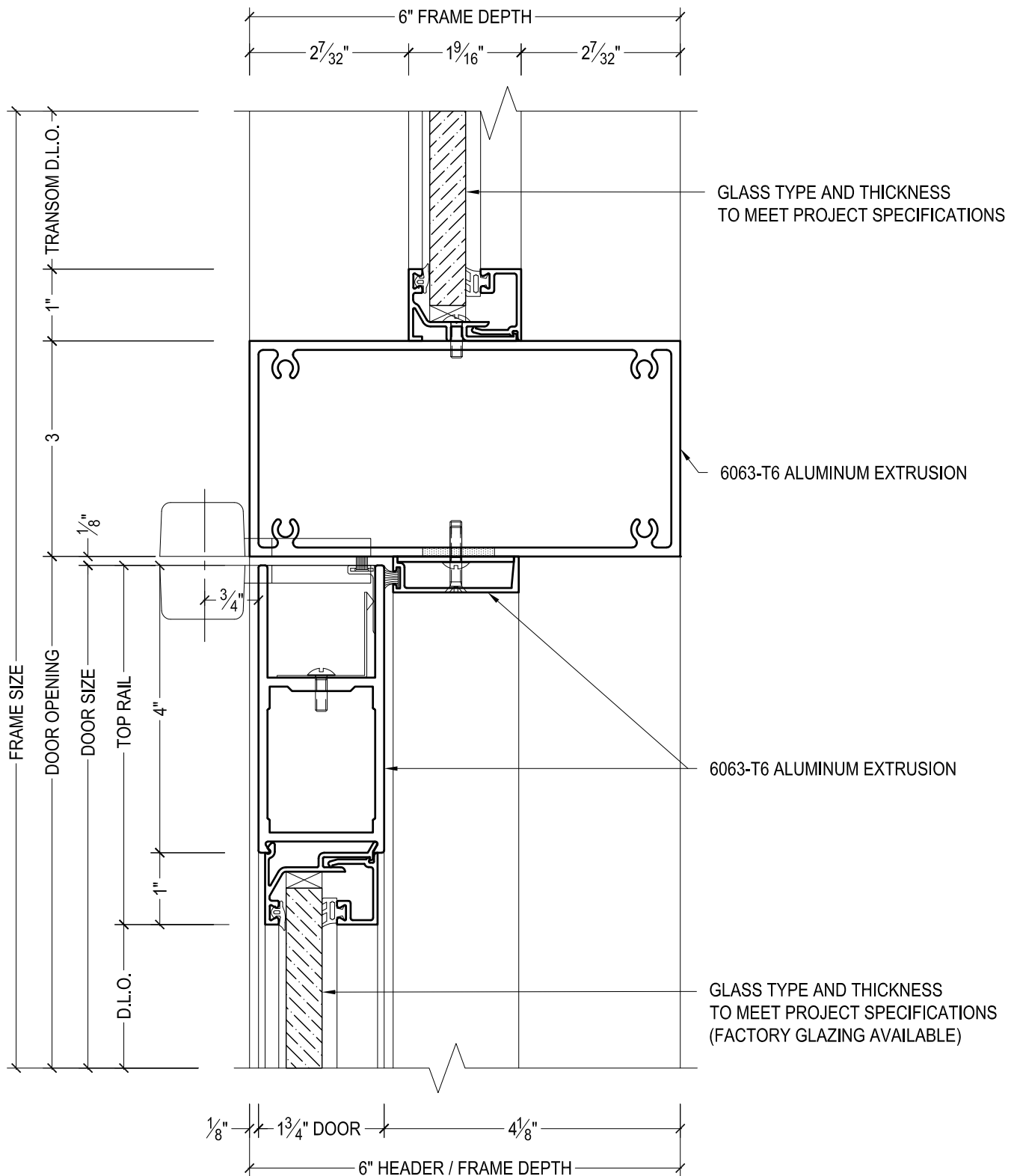
004-OP

DRAWING #:

FXXSHAX50

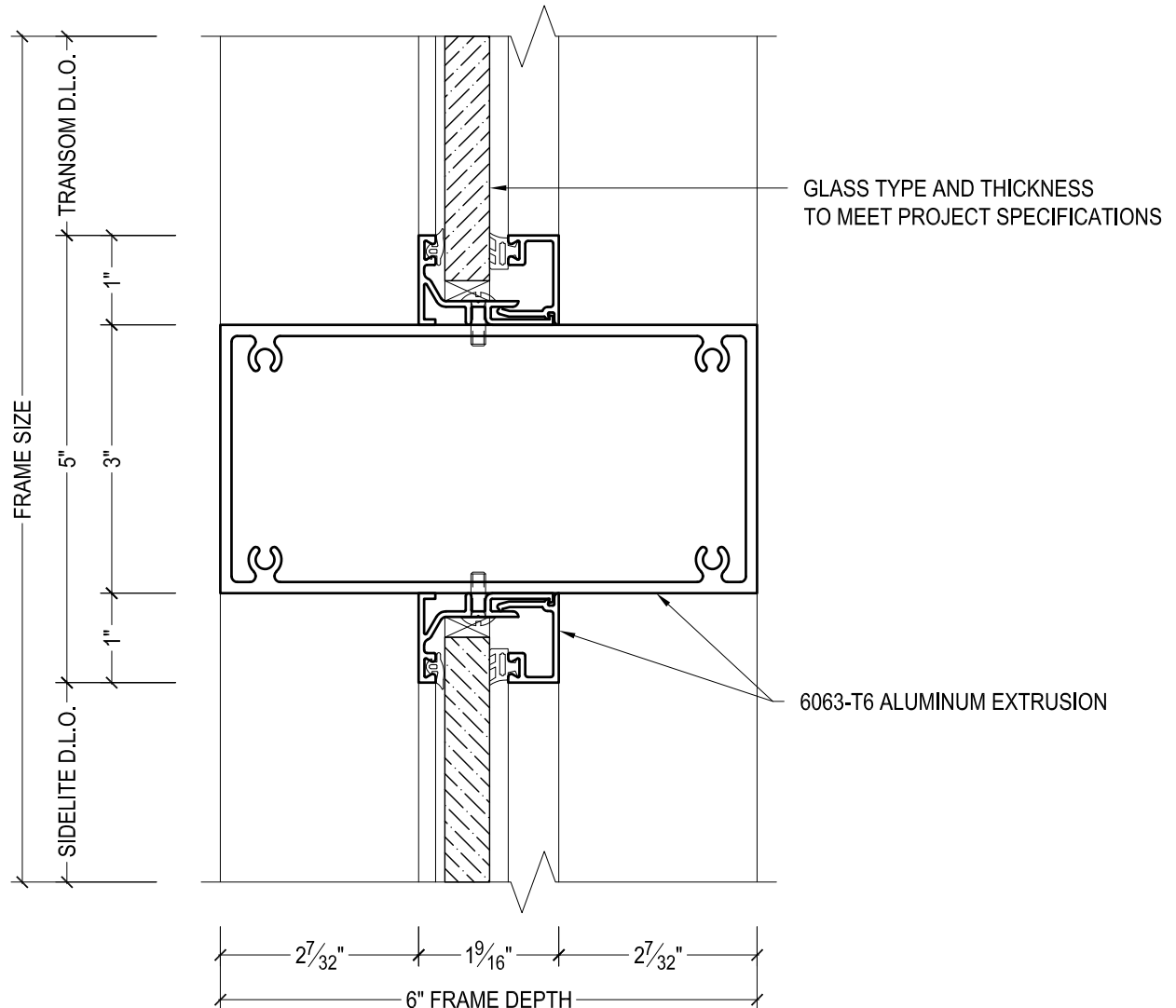
DESCRIPTION:

TRANSOM HEADER WITH APPLIED STOPS



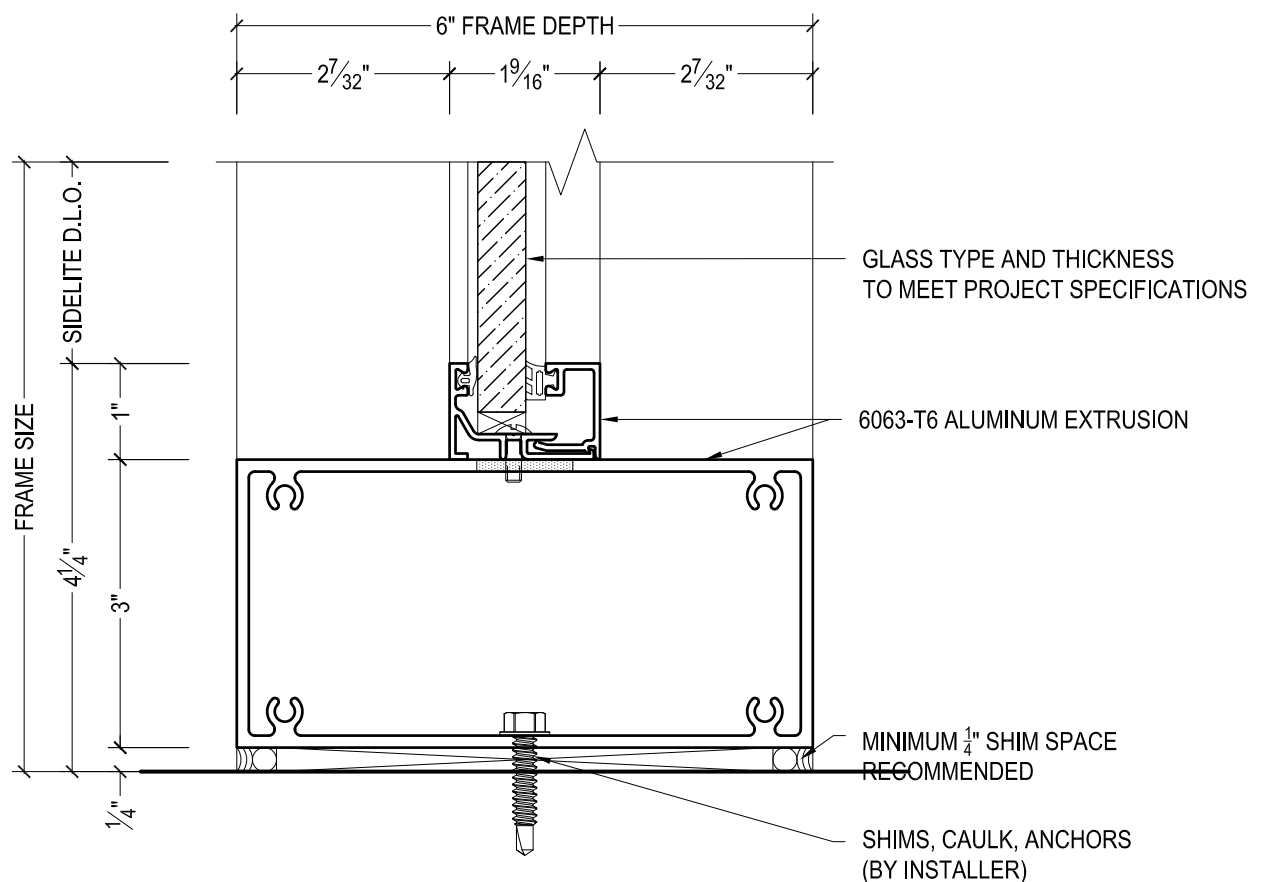
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DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	40PTHFS50
DESCRIPTION:	HEADER / TOP RAIL - ALUMINUM SERIES OFFSET PIVOTED DOORS WITH TRANSOM ABOVE WITH APPLIED STOPS		



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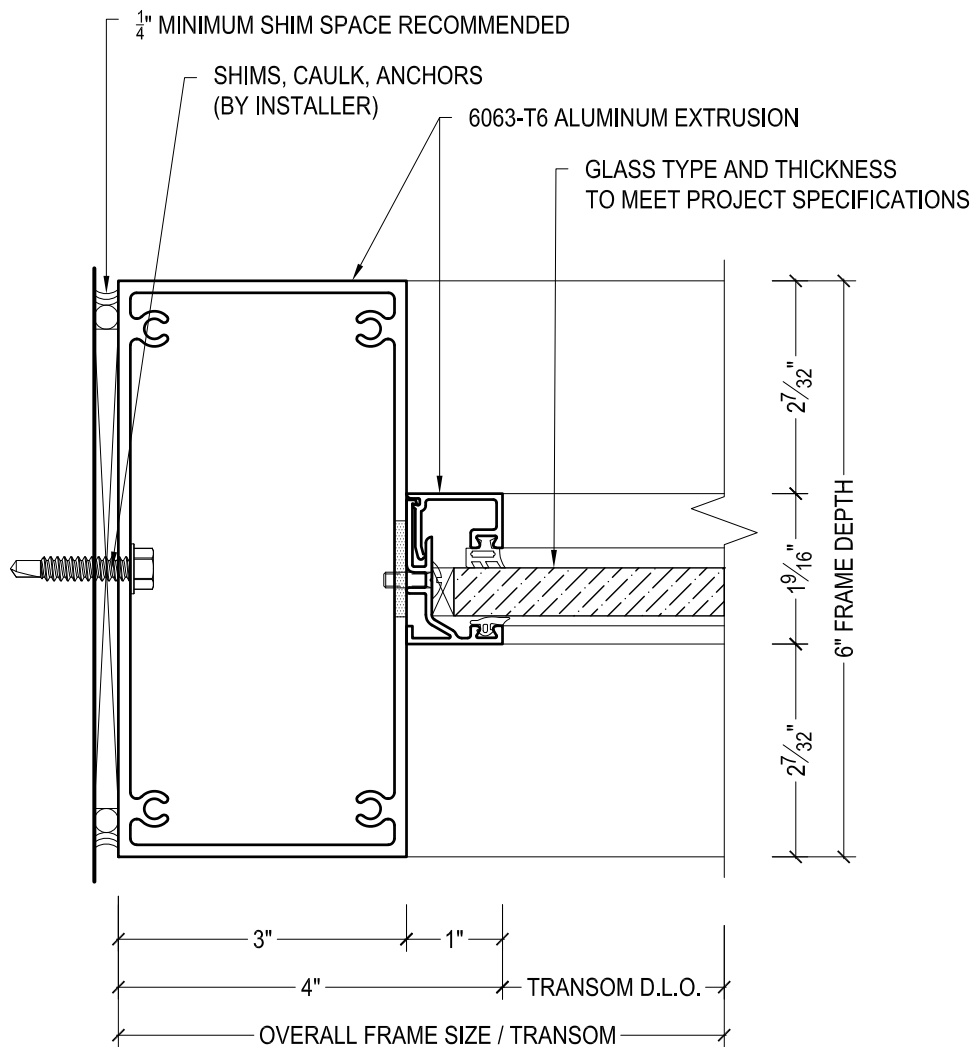
DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	FXXSCAX50
DESCRIPTION:	SIDELITE BELOW & TRANSOM ABOVE WITH APPLIED STOPS		



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DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	FXXSSAX50
DESCRIPTION:	SIDELITE SILL WITH APPLIED STOPS		

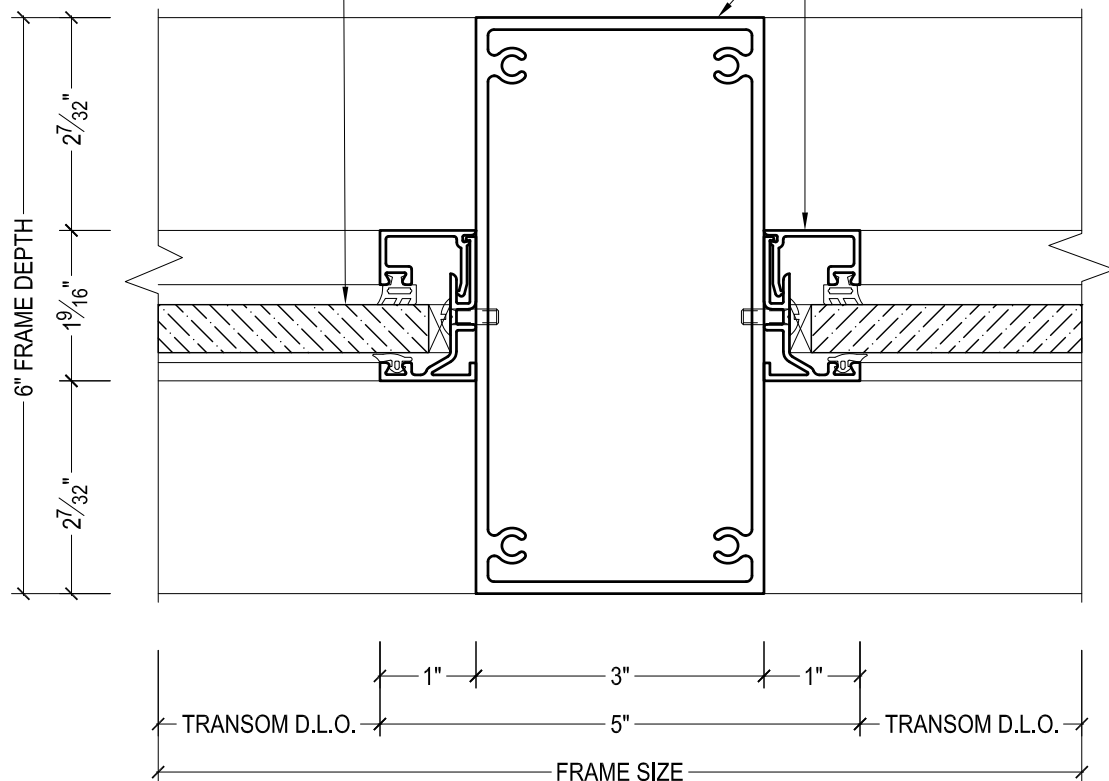


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DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	FXXTWAX50
DESCRIPTION:	TRANSOM JAMB WITH APPLIED STOPS		

GLASS TYPE AND THICKNESS
TO MEET PROJECT SPECIFICATIONS

6063-T6 ALUMINUM EXTRUSION



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DRAWN BY:

AG

DRAWING DATE:

10/15/19

SERIES #:

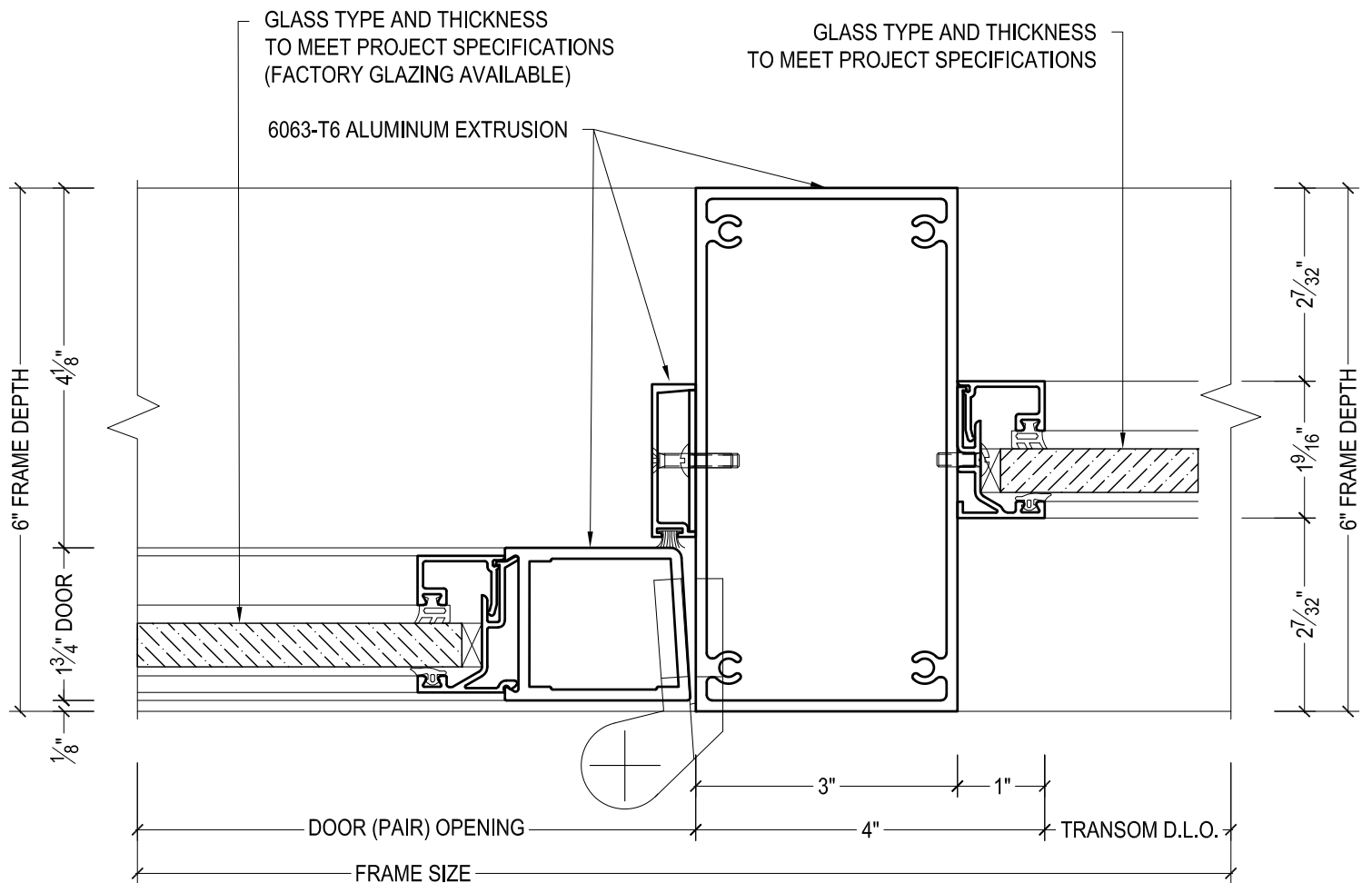
004-OP

DRAWING #:

FXXTVAX50

DESCRIPTION:

TRANSOM MULLION WITH APPLIED STOPS



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DRAWN BY:	AG	DRAWING DATE:	10/15/19
SERIES #:	004-OP	DRAWING #:	4OPSMAS50
DESCRIPTION:	JAMB / PIVOT STILE / SIDELITE MULLION - ALUMINUM SERIES OFFSET PIVOTED DOORS WITH FIXED FLAT GLAZING. JAMB TREATED AS SIDELITE MULLION		